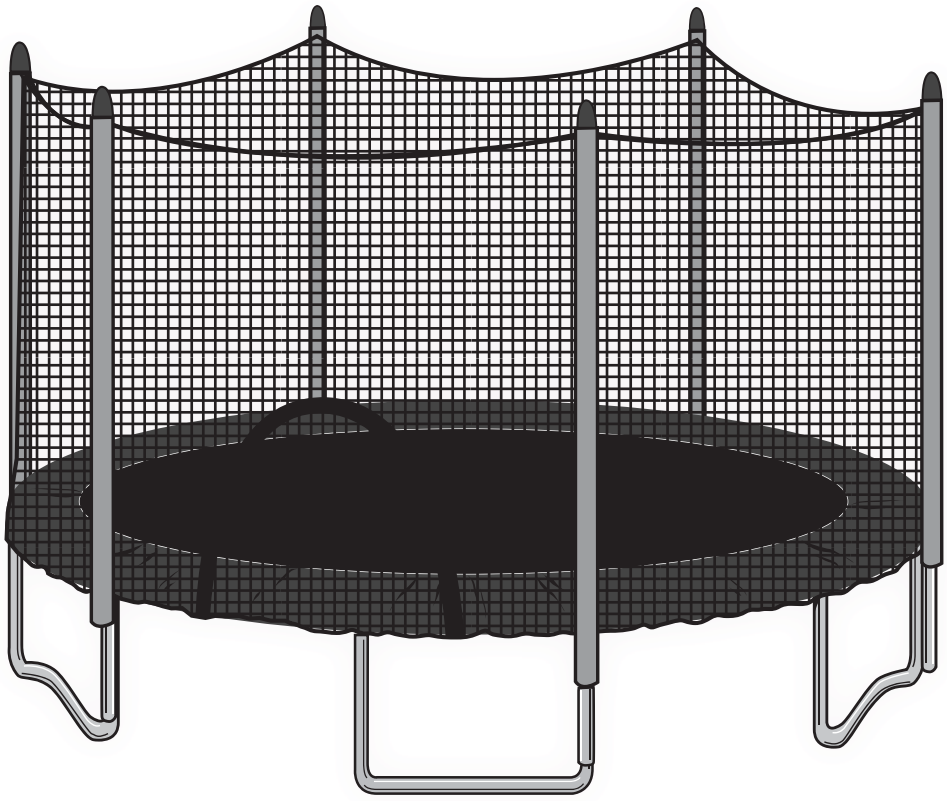
12-15 ft. Trampoline Enclosure



DO NOT discard or lose this manual, serial #, and your original receipt. All three items required for warranty claims

ATTACH SERIAL # STICKER HERE

Assembly, Installation, Care,
Maintenance, and Use Instructions

⚠ WARNING

Read these materials prior to assembling and using this trampoline and/or trampoline enclosure. Keep this manual so you can refer to it later. Trampolines over 20 in. (51 cm) tall are not recommended for children under 6 years of age. It is strongly recommended that the customer purchase, install and maintain an enclosure that complies with Safety Specification F2225. This enclosure is to be used only in connection with certain trampolines.

For Recreational Use ONLY. Not for Professional
User Weight Limit for 8 ft. Enclosures is 175 lbs.
User Weight Limit for 12 ft. Enclosures and larger is 200 lbs.

Distributed by Bravo Sports, Santa Fe Springs, CA 90670
www.bravosportscorp.com.
Made in China with USA and Chinese components.
DO NOT return this product to the place of purchase.
Questions or Comments? Call (877)-99BRAVO.

⚠ WARNING

Read these materials prior to assembling and using this Trampoline Enclosure

Table of Contents

1 - Liability
1 - Initial Warning
2 - Assembly and Installation Instructions
2 - Care and Maintenance Instructions
3 - Use Instructions
4 - Trampoline Safety and Accident Prevention
4 - Owner's and Supervisor"s Role in Preventing Injuries & Responsibilities
4 - User's Role in Preventing Injuries and Responsibilities
5-6 - Fundamental Bounces
7-9 - Enclosure Assembly
10 - Limited Warranty

Liability

While every attempt is made to embody the highest degree of protection in all equipment, we cannot guarantee freedom from injury. The user assumes all risk of injury due to use. All merchandise is sold on this condition, which no representative of the company can waive or change.

⚠ WARNING

In addition to the instructions and precautions provided with your trampoline and/or enclosure, the following precautions must be observed.In addition to the instructions and precautions provided with your trampoline and/or enclosure, the following precautions must be observed.

• DO NOT attempt or allow somersaults on the trampoline. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed. (7.4.2.1)
• Do not allow more than one person inside the trampoline enclosure. Use by more than one person at the same time can result in serious injury. (7.4.2.2)
• Use trampoline and trampoline enclosure only with mature, knowledgeable supervision. (7.4.2.3)
• Adequate overhead clearance is essential. A minimum of 24 ft from ground level is recommended. Provide clearance for wires, tree limbs, and other possible hazards. (7.2.3.1)
• Lateral clearance is essential. Place the trampoline and trampoline enclosure away from walls, structures, fences, and other play areas. Maintain a clear space on all sides of the trampoline and trampoline enclosure. (7.2.3.2)
• Place the trampoline and trampoline enclosure on a level surface before use. (7.2.3.3)
• Use the trampoline and trampoline enclosure in a well-lighted area. Artificial illumination may be required for indoor or shady areas. (7.2.3.4)
• Secure the trampoline and trampoline enclosure against unauthorized and unsupervised use. (7.2.3.5)
• Remove any obstructions from beneath the trampoline and trampoline enclosure. (7.2.3.6)
• The trampoline enclosure is only to be used as an enclosure for a trampoline of a size for which the enclosure is designed. (7.2.3.7)

For Recreational Use ONLY. Not for Professional Use.
User Weight Limit for 8 ft. Trampolines and Enclosures is 175 lbs.
User Weight Limit for 12 ft. Trampolines and Enclosures and larger is 200 lbs.

⚠ WARNING
Assembly and Installation Instructions

• Adequate overhead clearance is essential. A minimum of 24 ft from ground level is recommended. Provide clearance for wires, tree limbs, and other possible hazards. (7.2.3.1)

• Lateral clearance is essential. Place the trampoline and trampoline enclosure away from walls, structures, fences, and other play areas. Maintain a clear space on all sides of the trampoline and trampoline enclosure. (7.2.3.2)

• Place the trampoline and trampoline enclosure on a level surface before use. (7.2.3.3)

• Use the trampoline and trampoline enclosure in a well-lighted area. Artificial illumination may be required for indoor or shady areas. (7.2.3.4)

• Secure the trampoline and trampoline enclosure against unauthorized and unsupervised use. (7.2.3.5)

• Remove any obstructions from beneath the trampoline and trampoline enclosure. (7.2.3.6)

• The trampoline enclosure is only to be used as an enclosure for a trampoline of a size for which the enclosure is designed. (7.2.3.7)

⚠ WARNING
Care and Maintenance Instructions

Inspect the trampoline enclosure before each use and replace any worn, defective, or missing parts. The following conditions could represent potential hazards:

1. Missing, improperly positioned, or insecurely attached barrier or enclosure support system (frame) padding and pole caps.

2. Punctures, frays, tears, or holes worn in the barrier or support system (frame) padding.

3. Deterioration in the stitching or fabric of the barrier or support system (frame) padding.

4. Bent or broken support system (frame).

5. Sagging barrier.

6. Sharp protrusions on the support (frame) or suspension system.

The trampoline and/or enclosure is NOT to be left outside in rain, snow, or windy conditions. If such conditions occur please disassemble your trampoline and/or enclosure and store for future use in mild weather conditions.

⚠ WARNING
Use Instructions

• DO NOT attempt or allow somersaults on the trampoline. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed. (7.5.1.1)

• Do not allow more than one person inside the trampoline enclosure. Use by more than one person at the same time can result in serious injuries. (7.5.1.2)

• Use trampoline enclosure only with mature, knowledgeable supervision. (7.5.1.3)

• Inspect the trampoline enclosure before each use. Make sure the barrier and the enclosure support (frame) padding is correctly and securely positioned. Replace any worn, defective, or missing parts. (7.5.1.4)

• Users may become entangled in or strangled by loose cords or in gaps between trampoline and enclosure. (7.5.1.5)

• Keep enclosure tightly fastened to the trampoline in accordance with the manufacturer's instructions. Failure to properly assemble and maintain a tight, secure trampoline/enclosure boundary may result in serious injury, strangulation, or death. (7.5.1.6)

• Do not attempt to jump over the barrier. (7.5.1.7)

• Do not attempt to crawl under the barrier. (7.5.1.8)

• Do not intentionally rebound off the barrier. (7.5.1.9)

• Do not hang from, kick, cut, or climb on the barrier. (7.5.1.10)

• Wear clothing free of drawstrings, hooks, loops or anything that could get caught while using the trampoline/enclosure and result in entanglement or strangulation, or both. (7.5.1.11)

• Do not attach anything to the barrier that is not a manufacturer-approved accessory or part of the enclosure system. (7.5.1.12)

• Enter and exit the enclosure only at the enclosure door or barrier opening designated for that purpose. (7.5.1.13)

• Read all instructions before using the trampoline enclosure. Warnings and instructions for the care, maintenance, and use of this trampoline enclosure are included to promote safe, enjoyable use of this equipment. (7.5.1.14)

Trampoline Safety and Accident Prevention

As in most recreational sports, participants may be injured. This section covers the most common accidents. Responsibilities of the supervisors and jumpers in accident prevention are also outlined.

The following are reasons why accidents happen:

Attempting somersaults. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.

More than one person on the trampoline. Use by more than one person at the same time can result in serious injuries.

Incorrect mounting and dismounting. Carefully crawl out of and into the trampoline bed. Do not jump off to the ground. Do not jump from a roof, or other object onto the trampoline. Small children may need assistance to get on or off the trampoline. Do not step onto the suspension system.

Hitting the frame. Stay in the center of the trampoline when jumping. Injury may result from hitting the frame when control is lost. Be sure the frame cover is always on and the pads securely fastened. Do not jump directly onto the frame pad.

Loss of control. A jumper who loses control will increase his/her chance of injury. Be sure to familiarize yourself with the basic jumps before doing more difficult ones. Jumps should be mastered, performed repeatedly before moving on to the next level. To regain control and stop your jump, bend your knees sharply as you land.

Alcohol and drug use. Because alcohol and drug use impairs the jumpers' coordination, loss of control as well as injuries are greatly increased.

Foreign objects. Please make sure there is nothing sharp under and around the trampoline. Hitting objects under the trampoline can cause injury. Jumping with a foreign object can also increase the chances of getting injured. Be sure there is adequate clearance 24 ft. above and 10 ft. around the trampoline. Be careful of overhead wires, tree limbs etc.

Bad weather. Do not use your trampoline in gusty winds or inclement weather. The bed should not be wet.

Poor maintenance of the trampoline. Make sure you inspect the trampoline before every use. Check for punctures on the bed, sharp burrs on the frame, stitching that has gone bad or loose elastic bands. If a replacement part is needed, please call our hotline to order.

Unlimited access. The trampoline should be covered or dis-assembled when not in use.This will prevent unsupervised small children from using the trampoline.

Owner’s and Supervisor’s Role in Preventing Injuries & Responsibilities

The jumper must first learn all of the basic, fundamental bounces before attempting more difficult ones. Low, controlled bounces are a good start before learning the basic landing positions and combinations. Jumpers need to understand that control is key to a successful jump. Review of the users' manual to learn basic techniques is a must. Following the tips in the placard is also important. Contact a certified trampoline instructor for more information.

User’s Role in Preventing Injuries & Responsibilities

The supervisor's role is to make sure the users know all the safety rules as well as learn the basic, fundamental bounces. They need to enforce all the safety rules and warnings in the manual, frame and labels. When a supervisor is not available, the trampoline may be dis-assembled or covered to limit access. It is the supervisor's responsibility that the placard with the Trampoline Safety Tips is placed where all jumpers are informed about the tips.

FUNDAMENTAL BOUNCES

STANDING BOUNCE



1. Start in the center of bed, feet shoulder-width apart, arms at side, eyes on end of bed.
2. As you jump from trampoline, arms come up and forward, circling outward and back to side as you again contact bed. Bring feet together, toes pointed, in the air, feet shoulders-width apart again as you contact bed. Arms need never go above your shoulders or behind your body.

FRONT DROP



1. First, assume position of hands and knees bounce. Begin to bounce slightly in this position, then kick legs back, land on stomach, taking some weight on bent fore-arms as shown in illustration. Make sure you kick backwards, do not go forward , and return to hands and knees position.
2. Try from a low bounce, kicking backward s, making your belt land where your feet were.

KNEE BOUNCE



1. First, assume kneeling position in center of bed, back straight , eyes on end of bed.
2. Pump your way to your feet by bouncing, using your arms as in standing bounce.
3. Duplicate position from a low bounce

HANDS AND KNEE DROP



1. First, assume position shown in illustration, keeping head up, eyes on end of bed.
2. Duplicate position from a low bounce. Keep your hands as close to your knees as shown in illustration.

SEAT DROP



1. First, assume sitting position in center of bed, legs spread wide, hands on bed, leaning slightly forward.
2. Duplicate this position from a low bounce. To come to your feet again, be sure to lean forward and press bed with your hands.

FUNDAMENTAL BOUNCES

BACK DROP



1. Lie on your back on bed, spread your legs slightly and raise them about 45 degrees from the surface of the bed, raise your arms to corresponding angle, raise head and look at end of trampoline. This is your landing position.
2. Try cautiously from a low bounce, making sure you do not lose sight of end bar of trampoline at any time. Weight should be taken more on your shoulders than on your hips.

TUCK POSITION



Done like a standing bounce, but at top of bounce , bring knees to chest and grasp with arms. Then lower feet to contact bed.

LAYOUT POSITION



Done like a standing bounce, but at top of bounce , stretch slightly, arching back, and momentarily looking skyward.

PIROUETTE



HALF PIROUETTE:
Done like a standing bounce, but at top of bounce , swiftly turn head and search for opposite end of trampoline. Do not travel. Land on feet.

FUL L PIROUETTE:
Done as above, but continue around, until a complete circle has been made. Spot by looking for end bars as you complete trick.

PIKE POSITION



Done like a standing bounce, but at top of bounce , keeping knees locked and toes pointed, raise legs as illustrated, then lower feet to contact bed.

STRADDLE POSITION



Done like pike bounce, but with legs spread as widely as is comfortable. Reach for your toes!

ENCLOSURE ASSEMBLY

Refer to parts list for identification of parts.

WARNING: 2-3 adults in good physical condition are required for the following assembly. Wear proper shoes and maintain balance to prevent a fall. Failure to follow all instructions and warnings exactly may result in serious injury.



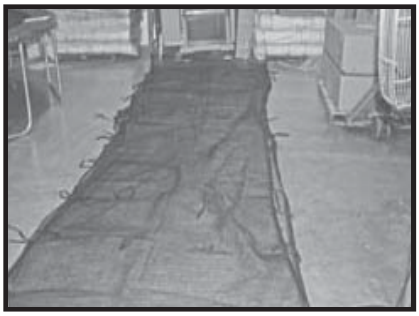
1- Slide upper poles onto lower pole and align the set screws holes.



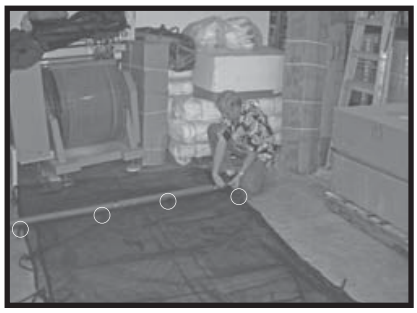
2- Insert small screw and lock washer and tighten. Repeat this procedure with all poles.



3- Starting from the upper pole, slide (2) foam tubes over the assembly, repeat for all poles.



4- Lay out the safety enclosure mesh as shown. Tie straps must be on the outer surface of mesh.



5- Choose one pole and place across mesh aligning it with straps (indicated with white circles). Top of upper pole should meet edge of mesh with grommets. Tie middle pole straps around poles in a knot.



6- Place pole cap at top of upper pole assembly and align pole cap bolt holes. Foam should be pushed up snug to cap.



7- Place strap with grommet over hole in pole cap. Align the holes.



8- Insert pole cap bolt as shown and secure with nut.



9-Using (2) additional poles, repeat steps 5-8 twice more, using the straps located on the upward side of the mesh.



10- with 3 poles attached, carefully flip the mesh and the remaining (3) sets of ties are facing up.



11- Using the remianing (3) poles, repeat steps 5-9.

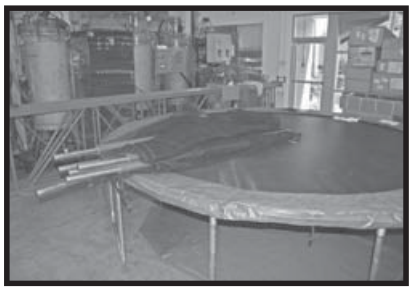


12- Gather mesh and attached poles.

ENCLOSURE ASSEMBLY

Refer to parts list for identification of parts.

WARNING: Do not use your trampoline and/or enclosure until you have thoroughly read and understand all instructions and warnings provided.



13- Carry mesh/poles and lay on trampoline mat with upper poles toward the center of the trampoline (as shown above).



14- Select one enclosure pole and align holes on lower section with holes on one leg extension (extension with 2 holes)



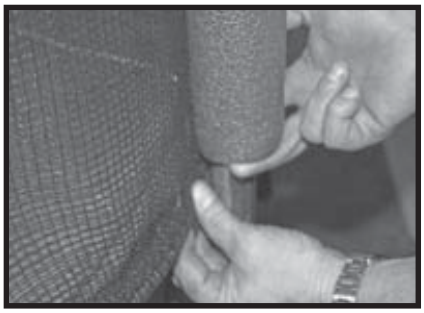
15- Align one of the plastic spacers with the holes on the enclosure poles and the legs.Then,using one of the long bolts, insert it through the enclosure pole, the spacer and then the leg. Secure this together with washers, and nuts. DO NOT TIGHTEN.



16- Working your way around the trampoline,select the next enclosure pole and attach it to the next leg extension with 2 holes, repeating steps 14-16 until all poles are attached.



17- Firmly pull down pad cover edging so that padding completely covers top rail. Pull down into place.



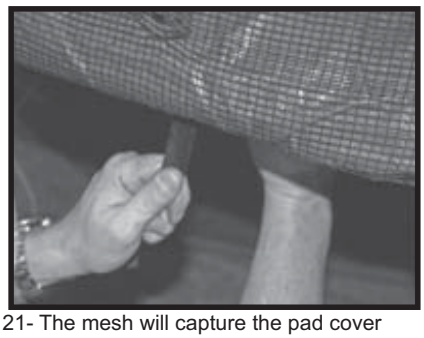
18- Slide enclosure pole foam up and work mesh drawstring down between enclosure pole and top rail so that drawstring is below top rail around the perimeter of trampoline.



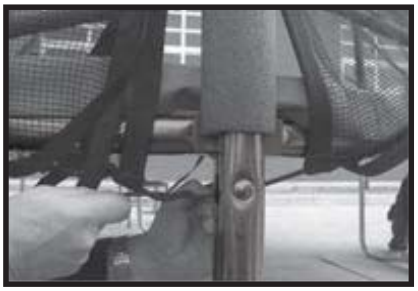
19- Using the longer piece of strapping sewn to the mesh, wrap it down, under, and around the top rail until it comes back out. (See steps 20, 21, & drawing “A”)



20- The straps should look like this when done properly. Next, pull firmly down on the short strap so the drawstring returns back under the top rail.



21- The mesh will capture the pad cover edging helping to secure it in place. Tie the long and short ends into a knot. Do this with all lower enclosure straps.



22- Pull the drawstrings at the bottom of the enclosure together and tie very tightly. When done correctly, this should draw the bottom edge of the mesh tightly under the top rail of frame.



23- Secure all top mesh straps in tight bowties. Then, tighten all enclosure pole bolts and nuts. Finally, cover exposed threads with thread protectors.



24- Bundle the loose ends of the Enclosure Cinch-Cord together and secure with plastic tie. Warning - failure to do this step may result in serious injury, strangulation or death.

ENCLOSURE ASSEMBLY

Refer to parts list for identification of parts.

WARNING: Do not use your trampoline and/or enclosure until you have thoroughly read and understand all instructions and warnings provided.

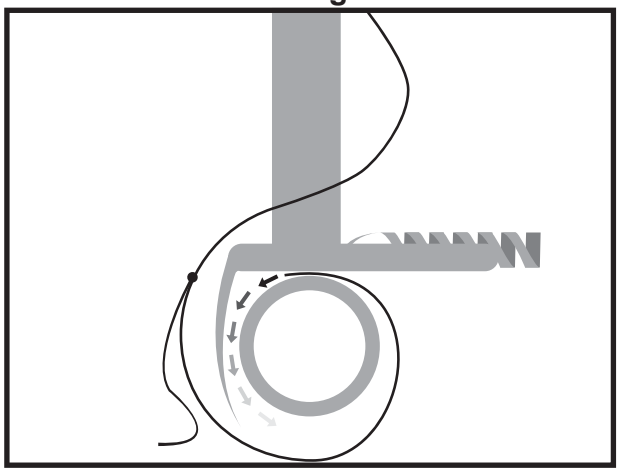


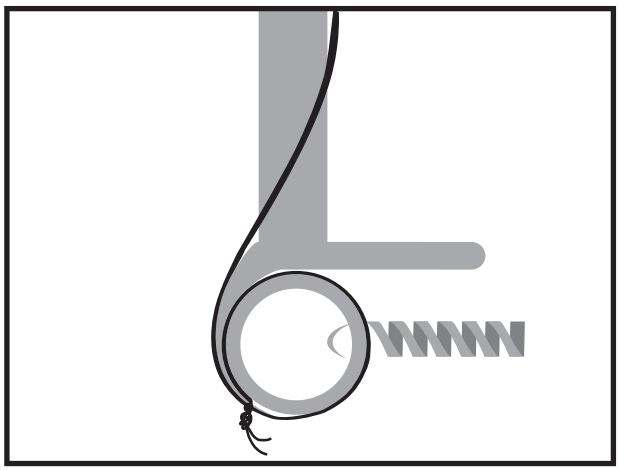
25- your trampoline enclosure is now complete.



26- Un-zip enclosure and crawl to the center of the mat to enter trampoline. A responsible adult supervisor must zip the enclosure closed and clip the zipper pull to the D-ring before jumping begins.

Drawing A





LIMITED WARRANTY
DO NOT RETURN TO PLACE OF PURCHASE

Subject to the following limitations, in addition to any imposed by virtue of applicable law, Bravo Sports warrants this Variflex, UltraFlex or AirZone trampoline and/or safety enclosure to be free from defects in materials and workmanship under normal use and service conditions.

The tubular steel frame is warranted for two (2) years after the date of purchase. All other parts are warranted for ninety (90) days after the date of purchase. This warranty is limited to the repair and/or replacement of defective parts only. All requests for missing parts must be pre-authorized by calling customer service within 30 days of the date of purchase and must be accompanied by an original receipt from an authorized dealer.

Certain regions of the country have environmental conditions that are extremely hard on trampolines or enclosures of any kind. If you live in Arizona, Florida, Nevada, New Mexico, Texas, or in high altitudes (above 3000 feet), the warranty period for your item will be limited to six months from the date of original purchase. (After expiration of that six month period and up to a period of one year following date of original purchase, you may purchase a replacement canopy top at a reduced price from our customer services department.)

1. This Limited Warranty will apply only if the part(s) are returned freight pre-paid to the Customer Service Department listed below and are accompanied by both an original receipt from an authorized dealer and the Serial Number found on the frame or instruction manual, and if Bravo Sports, at its sole discretion, determines it (them) to be defective.

2. This Limited Warranty will apply only to Variflex, UltraFlex or AirZone trampolines and/or enclosures that are purchased from an authorized dealer. This Limited Warranty is extended only to the original consumer purchaser and is not transferable.

3. Be sure to retain your original purchase sales receipt and instruction manual for any warranty claim. The instruction manual has a Serial Number on the front cover (a duplicate of which is also found on one of the tubular steel components) that is required for all missing parts and warranty claims. All warranty claims must be accompanied by the original purchase receipt from an authorized dealer and this serial number.

4. Before returning any parts to Bravo Sports for warranty inspection, the original consumer purchaser must obtain an RMA Number (Return Merchandise Authorization number) from Bravo Sports. Such authorization can be obtained by calling our Customer Service Dept. at the toll-free number listed below or by writing to the Bravo Sports Customer Service Department at the address listed below. The original consumer purchaser is responsible for all shipping costs.

5. Upon receipt of authorization from our Customer Service Department, you must submit your warranty claim to the address below, ship parts freight pre-paid, accompanied by the original, and dated purchase receipt with the Serial Number from the manual or frame written on it. Do not return this product to the place of purchase. For warranty service, or for missing or replacement parts or any other problems, call or write to our Customer Service Department at the phone number or address listed below. We will send any replacement parts via FedEx Ground.

6. This Limited Warranty does not cover damage or loss from: wind, rain, fire, snow, ice, or other forces of nature; accident; normal wear ; improper assembly, disassembly, or adjustment during set-up or take-down; or any abuse, neglect or misuse of this trampoline, enclosure and/or its parts. Any alteration to the original product voids this warranty.

7. To the extent allowed by applicable law, any implied warranty of merchantability or fitness applicable to this Variflex / AirZone Trampoline and/or Enclosure is limited to the duration of this Limited Warranty. Bravo Sports does not warrant against, and in no event shall Bravo Sports or its authorized agents be liable for, any personal loss , injury, or direct or indirect incidental or consequential damage resulting from the use of this product. Please note that some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This Limited Warranty gives you specific legal rights and you may have other rights which vary from state to state.

Do not allow more than one person on the trampoline or inside the trampoline enclosure. Use by more than one person at the same time can result in serious injury and will void the warranty.

This Limited Warranty is null and void if the “Care and Maintenance” instructions on page 2 and the “Use Instructions” on page 3 of this Manual are not followed prior to each use of the trampoline.

PARTS PAGE - Do not discard - Please retain with manual

15 ft. Spring Trampoline –BT-Model# 141975

PARTS	QTY	ITEM	PART#
Frame Cover	1	A	141382
Jump Mat	1	B	141383
1.5mm Top Rail	12	C	141389
Springs (6.5” Overall)	96	D	139199
Leg Extension (LEFT)	6	E	141388
Leg Extension (RIGHT)	6	F	141387
W-Shaped Leg	6	G	141386
Screws (ST4.8)	12	H	133002
Tool Set	1	I	138402
Socket (2pc Set)	12	J	141384
Socket Bolt Set	24	K	141385

(Socket Bolt Set Contains: 12 Long Carriage Bolts, 12 Short Carriage Bolts, 24 Washers, 24 Nuts, 24 Thread Protectors)



A-Frame Cover

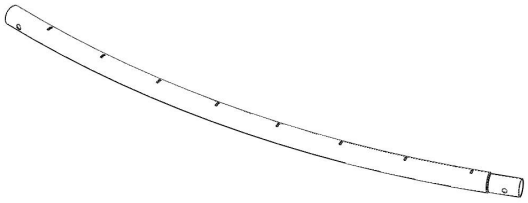


B- Jump Mat



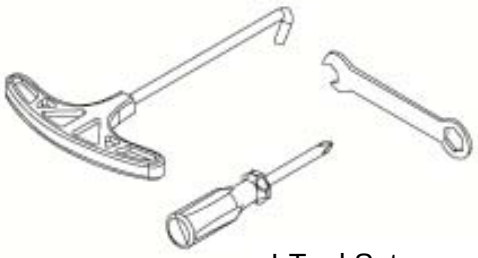
D- Springs

C-Top Rail





H-Screws (ST4.8)



I-Tool Set

E-Leg Extension (LEFT)



F-Leg Extension (RIGHT)

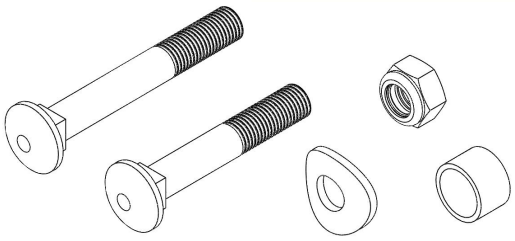




J- Socket (2 pc Set)



G- “W” Shaped Leg Piece



K- Socket Bolt, Washer, Nut, and Thread Protector

PARTS PAGE - Do not discard - Please retain with manual

15 ft. Spring Trampoline –BT-Model# 147350

PARTS	QTY	ITEM	PART#
Frame Cover	1	A	141382
Jump Mat	1	B	141383
1.5mm Top Rail	12	C	141449
Springs (6.5” Overall)	96	D	139199
Leg Extension (LEFT)	6	E	141450
Leg Extension (RIGHT)	6	F	141451
W-Shaped Leg	6	G	141452
Screws (ST4.8)	12	H	133002
Tool Set	1	I	132475
Socket (2pc Set)	12	J	141384
Socket Bolt Set	24	K	141385

(Socket Bolt Set Contains: 12 Long Carriage Bolts, 12 Short Carriage Bolts, 24 Washers, 24 Nuts, 24 Thread Protectors)



A-Frame Cover

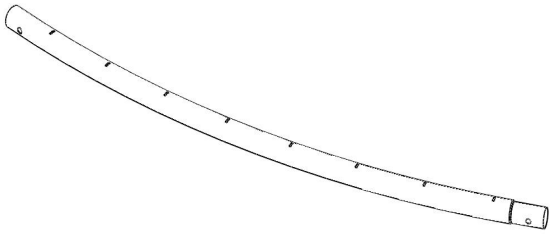


B- Jump Mat



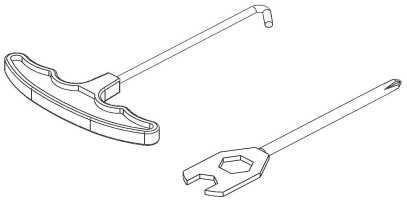
D- Springs

C-Top Rail





H-Screws (ST4.8)



I-Tool Set

E-Leg Extension (LEFT)



F-Leg Extension (RIGHT)

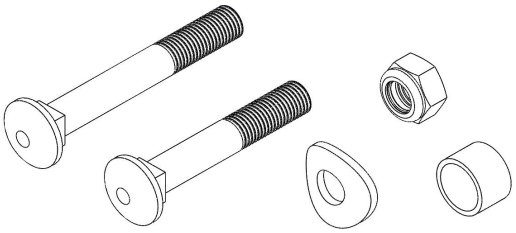




J- Socket (2 pc Set)



G- “W” Shaped Leg Piece



K- Socket Bolt, Washer, Nut, and Thread Protector